# Muffler Modeling Options to Simulate Your Exhaust System

Steven Patterson

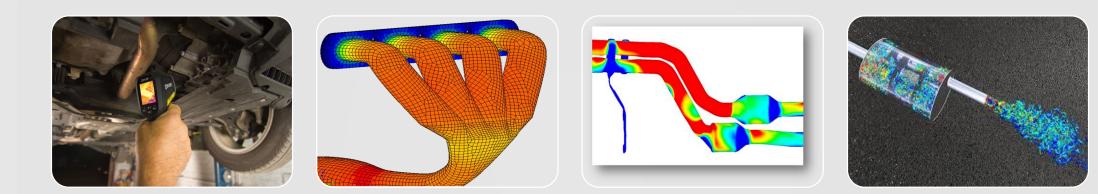
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## Agenda

- Introduction to Exhaust Streams
- Motivation for Muffler Modeling
- Muffler Chambers in TAITherm
- Comparison of 3 TAITherm muffler models
  - Using only simple chamber type
  - Using advanced chamber types
  - Using interior geometry and custom setup



### **Exhaust Simulation Methods**



Assigned Temperatures Constant temperature Interpolated Part from Thermocouples Typically Low resolution

### **1D or Fluid Streams**

Calculated Temperatures Higher resolution General convection calculations Manual setup of many

parts

### **Exhaust Streams**

Calculated Temperatures Higher resolution Exhaust specific convection Easy setup Run complex geometry

or imperfect mesh

### **3D CFD**

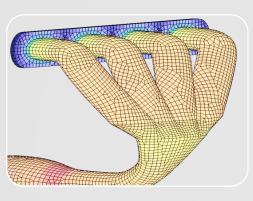
Calculated Temperatures Highest Resolution Requires fine mesh to resolve heat transfer

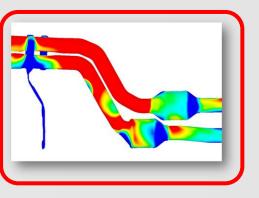
Needs detailed geometry for all parts Requires input of heat sources

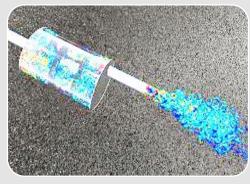


### **Exhaust Simulation Methods**









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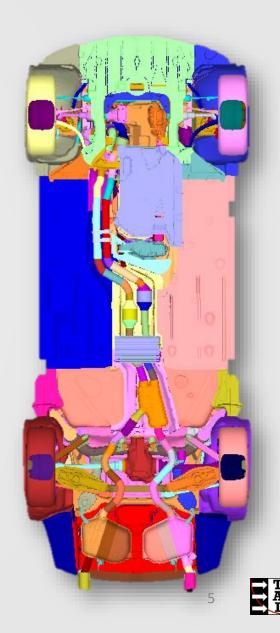
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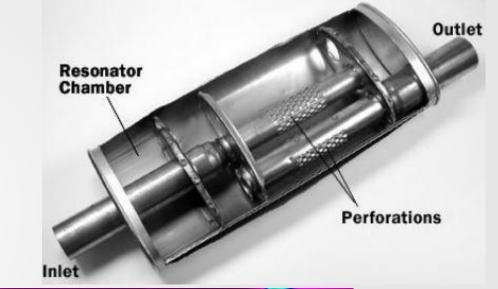
### **Exhaust Streams**

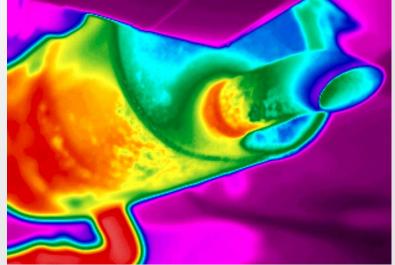
- Thermal prediction of exhaust components is critical
  - Predictions must be fast, accurate & support transient analysis
- Exhaust Streams
  - 1D Convection from 3D Geometry
  - Component Types
    - Catalytic Converters
    - Turbochargers
    - Mufflers
    - Pipes
    - Custom
  - Higher Accuracy
    - Geometric convection effects
    - High resolution 1D networks
    - Increased detail for active components
  - Simplified Setup
    - Engine data integrated with Exhaust Stream
    - Multiple sub-streams for complex exhaust systems
    - Branching & Merging flows



## Fast, Simple Muffler Modeling

- There are many types of muffler styles and designs
- Thermal analysts building underbody models have access to different levels of interior detail
- Different modeling methods are needed for different situations





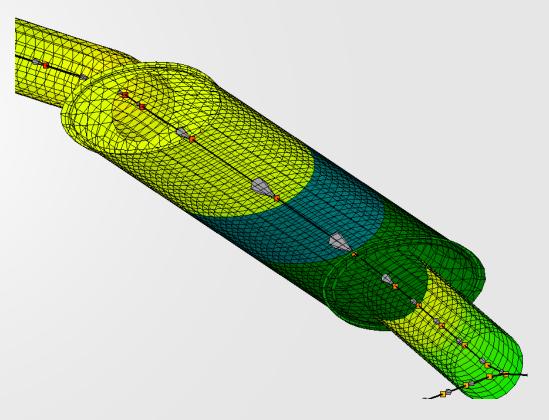
## **Muffler Chamber Types in TAITherm**

- Simple Chamber
- Uninsulated Pipe
- Insulated Pipe
- Open Chamber



## **Muffler Chamber Types: Simple Chamber**

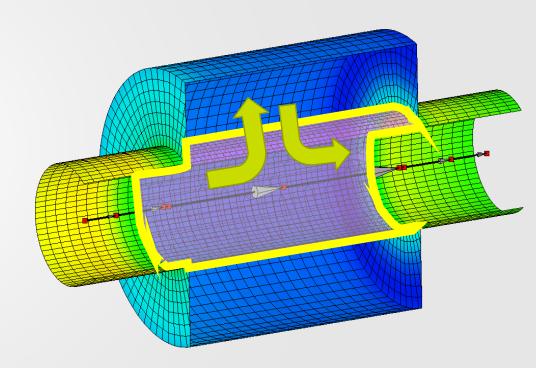
- Chamber type introduced in version 12.4
- Retained for backward compatibility
- Does not support internal geometry





## **Muffler Chamber Types: Uninsulated Pipe**

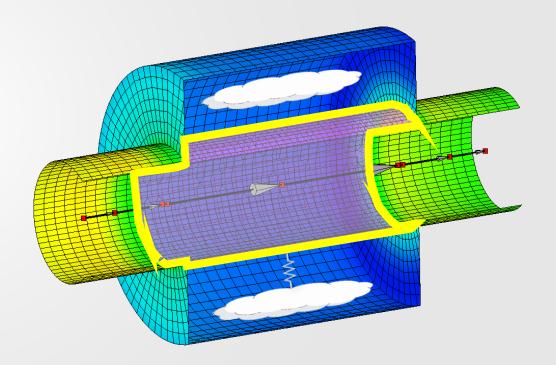
- No internal geometry
- Implicitly models a perforated pipe passing through the chamber
- User defines fraction of flow exchange between the pipe and the chamber





## **Muffler Chamber Types: Insulated Pipe**

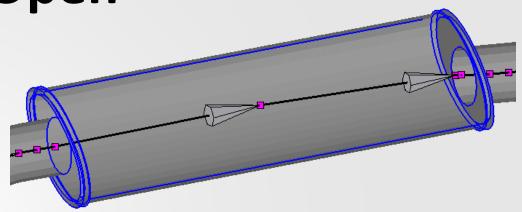
- No internal geometry
- Implicitly models a perforated pipe passing through the chamber and the chamber filled with porous insulation
- User defines fraction of flow exchange between the pipe and the chamber

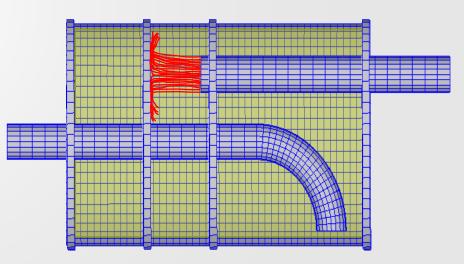




## **Muffler Chamber Types: Open**

- No internal geometry
- Models flow in a fully open chamber
- Allows convection augmentation for an impingement point







# **Example Models**

## **Example Model Variations**

- We will now demonstrate 3 exhaust system models using different methods for the muffler
  - Using 3 simple chambers
  - Using <un>insulated chambers, and open chamber, and impingement
  - Using the interior geometry and fluid parts

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## **Model 1: Simple Muffler Chambers**

A COCOCOL

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- No interior geometry
- 3 Simple Chambers



| ID           | Δ                | Name | Face |  |
|--------------|------------------|------|------|--|
| 🗄 Simple Cha | mber             |      |      |  |
| E Simple Cha | mber             |      |      |  |
| E Simple Cha | ⊞ Simple Chamber |      |      |  |
|              |                  |      |      |  |

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R R R

-3-3----

- Include geometry for baffles
- · 2 Chambors

| • Impingement on back face  | - ARABAR |
|---|----------|
| Current Component Details   |          |
| Bounding Parts  |          |
| ID 🛆 Name Face  |          |
| ID Partie   Image: Comparison of the second |          |
| · Uninsulated Pipe  | 15       |

0

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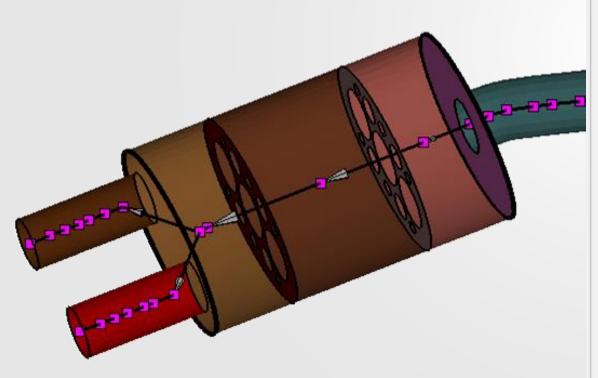
- Include geometry for baffles
- Includes geometry for interior pipes
- Uses Fluid Parts for convection on muffler

Walls Exhaust Components

| Name /                     | ۱ I | Туре                |
|----------------------------|-----|---------------------|
| manifold                   |     | Pipe                |
| turbo                      |     | Turbocharger 🛛 🌄    |
| pipesToSilencer            |     | Pipe 🛛 🔪            |
| cat                        |     | Catalytic Converter |
| silencer                   |     | Muffler             |
| pipes_silencerIntoMufflers |     | Pipe                |
| pipes_lhs_tail1            |     | Pipe                |
| pipes_lhs_tail2            |     | Pipe                |
| pipes_rhs_tail1            |     | Pipe                |
| pipes_rhs_tail2            |     | Pipe                |
|                            |     |                     |

Model Setup

### Defined 3 Chambers

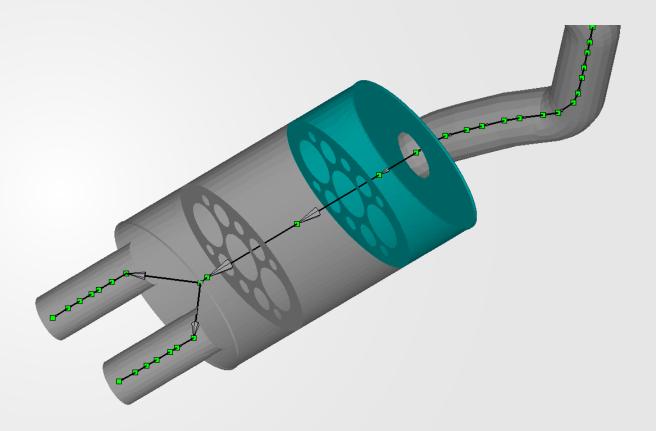


| Properties                    | Components     | Stream Points         | Sub-Streams | Distribu 🔍 |  |  |
|-------------------------------|----------------|-----------------------|-------------|------------|--|--|
| Exhaust Components            |                |                       |             |            |  |  |
| Name                          |                | /                     | Туре        | <b>_</b>   |  |  |
| pipes_rhs_tail                | 1              |                       | Pipe        |            |  |  |
| pipes_rhs_tail                | 2              |                       | Pipe        |            |  |  |
| muffler_rhs                   |                |                       | Muffler     | <u> </u>   |  |  |
| muffler_lhs                   |                |                       | Muffler     | <b></b>    |  |  |
| -Current Com                  | ponent Details |                       |             |            |  |  |
|                               |                |                       |             |            |  |  |
|                               |                |                       |             |            |  |  |
| Bounding Pa                   | rts            |                       |             |            |  |  |
| ID                            | $\Delta$       | Name                  |             | Face 📤     |  |  |
|                               | amber          |                       |             |            |  |  |
| . 840                         |                | chamber_3_rhs         |             | Back       |  |  |
| 858                           |                | baffle_2_rhs          |             | Back       |  |  |
| 859                           |                | muffler_back_end_rhs  | 3           | Back       |  |  |
| 🗉 Uninsula                    | ted Pipe       |                       |             |            |  |  |
| - 839                         |                | muffler_front_end_rhs |             | Back       |  |  |
| - 842                         |                | baffle_1_rhs          |             | Front      |  |  |
| - 854                         |                | chamber_1_rhs         |             | Back       |  |  |
| 🖻 – Uninsula                  | ted Pipe       |                       |             |            |  |  |
| 842                           |                | baffle_1_rhs          |             | Back       |  |  |
| 855                           |                | chamber_2_rhs         |             | Back 📥     |  |  |
| - 858                         |                | baffle 2 rhs          |             | Front 🔳    |  |  |
| Current Sub-Component Details |                |                       |             |            |  |  |

Perforation % 80

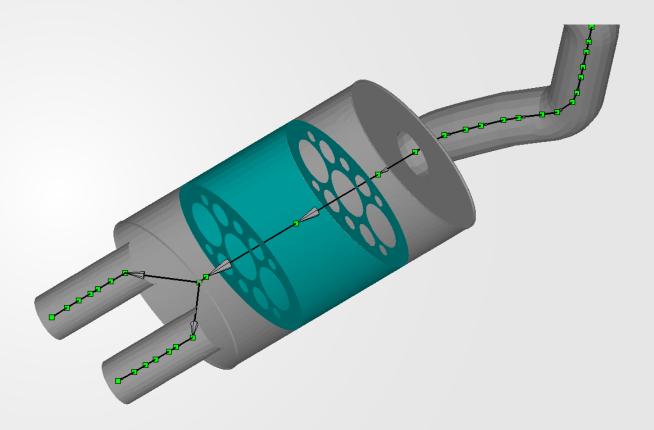


- Chamber 1
- Uninsulated Pipe



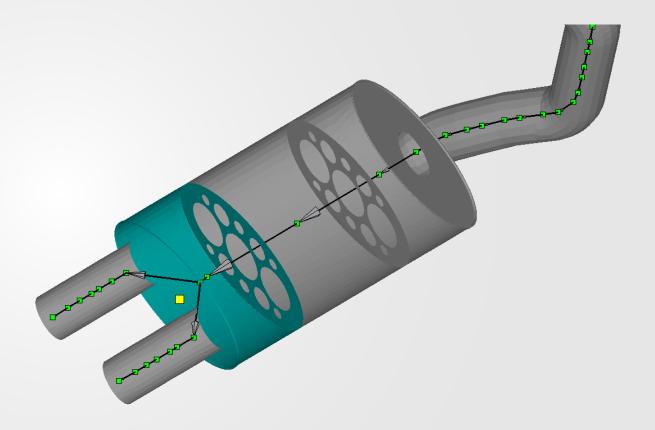
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- Chamber 2
- Uninsulated Pipe





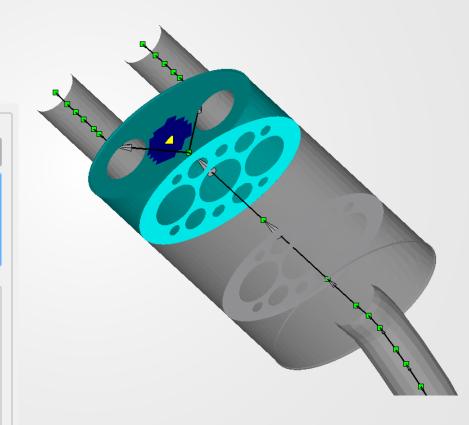
- Chamber 3
- Open Chamber



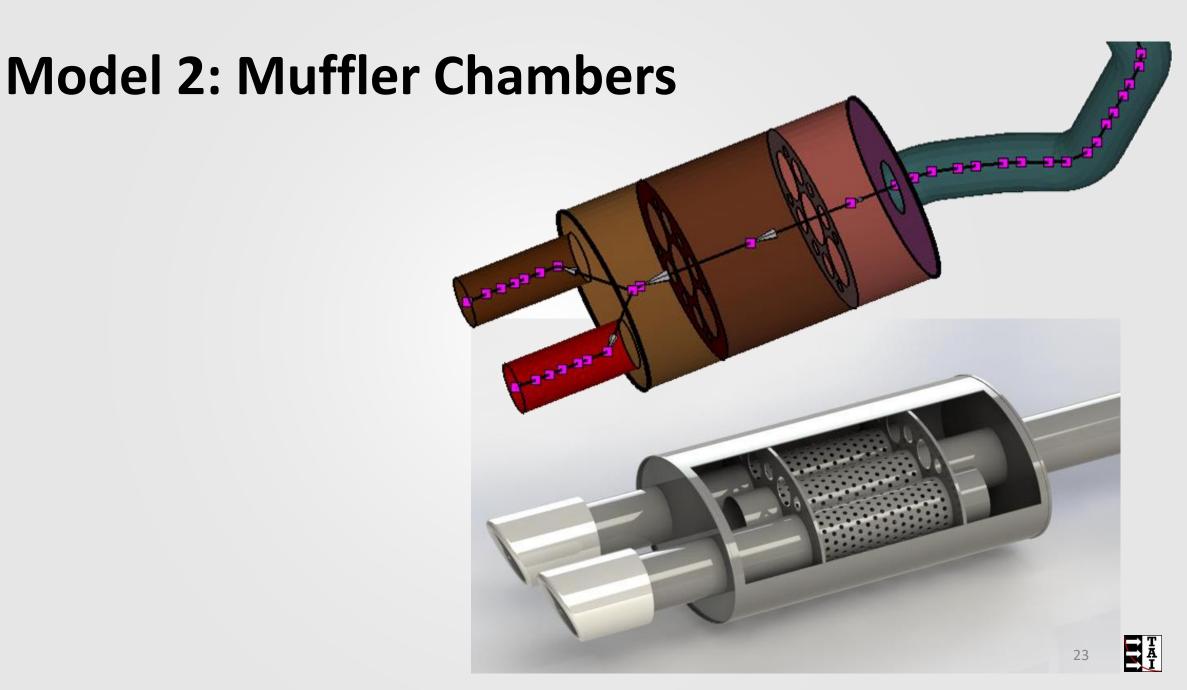
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- Chamber 3
- Impingement

| )              | △ Name                        | Face         |
|----------------|-------------------------------|--------------|
| Open Cham<br>  | chamber_3_rhs<br>baffle_2_rhs | Back<br>Back |
|                | muffler_back_end_rhs          | Back         |
| Current Sub-Co | omponent Details              |              |

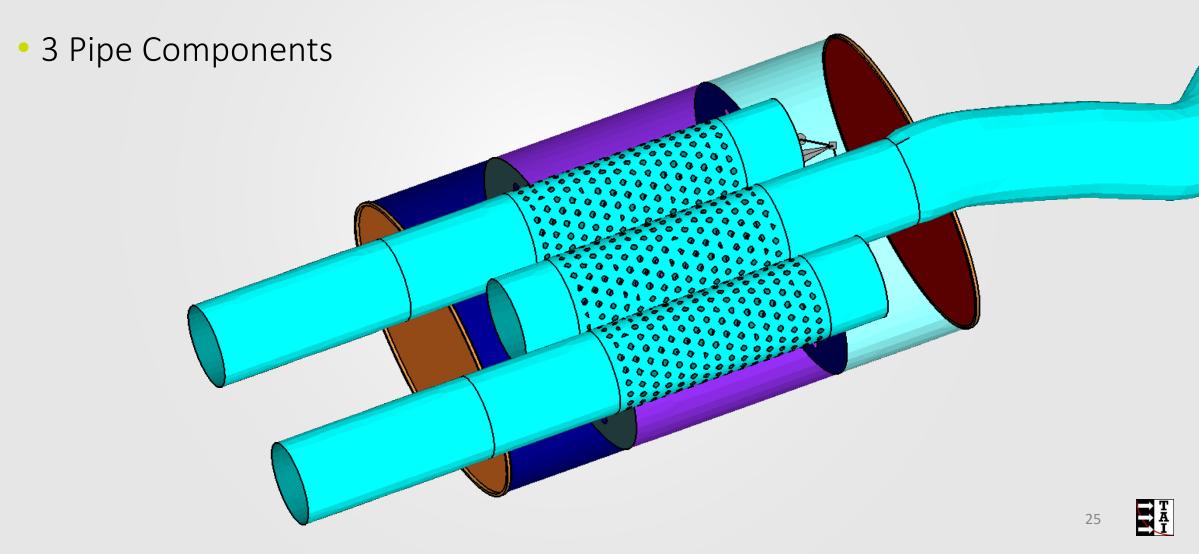


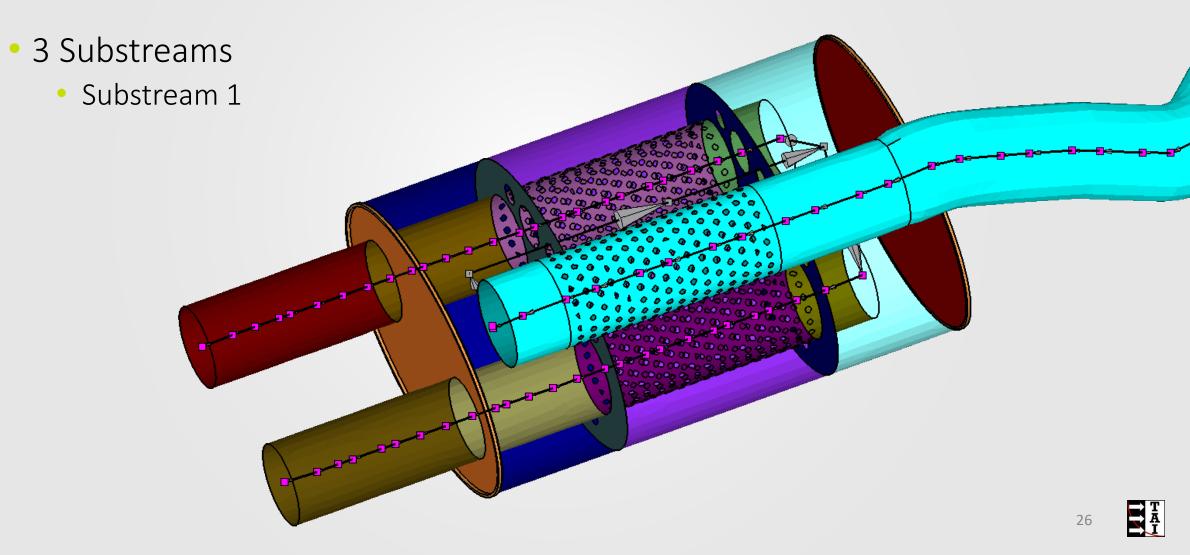
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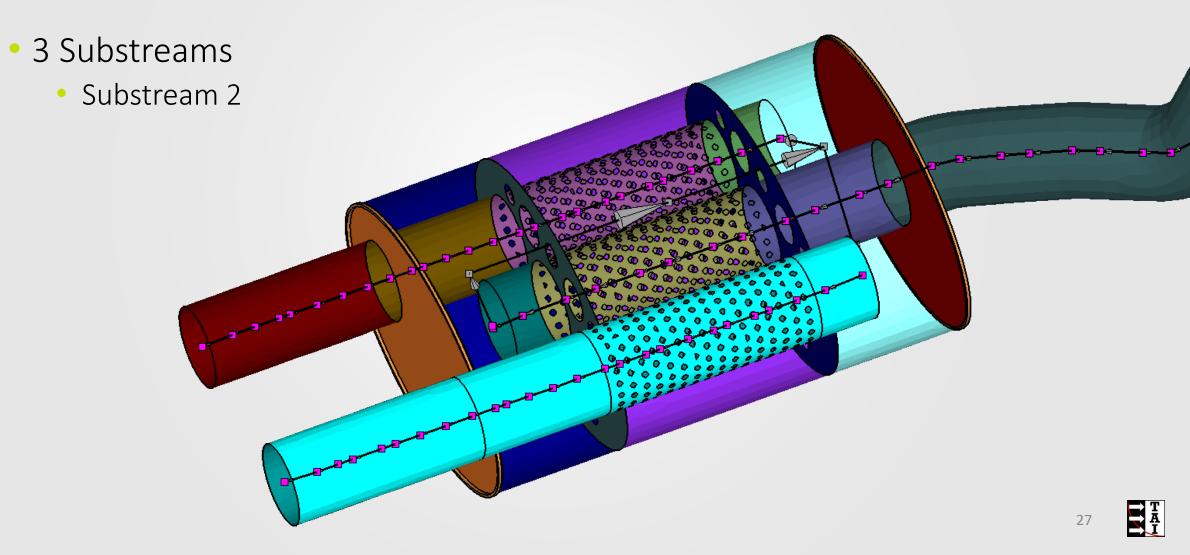


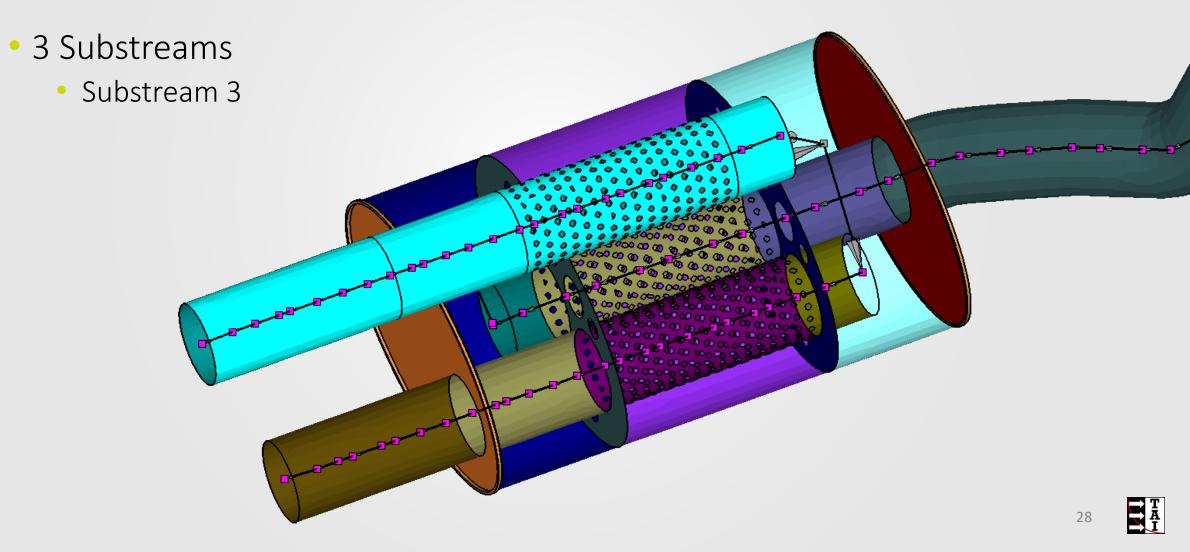
# Model 3: Full Interior

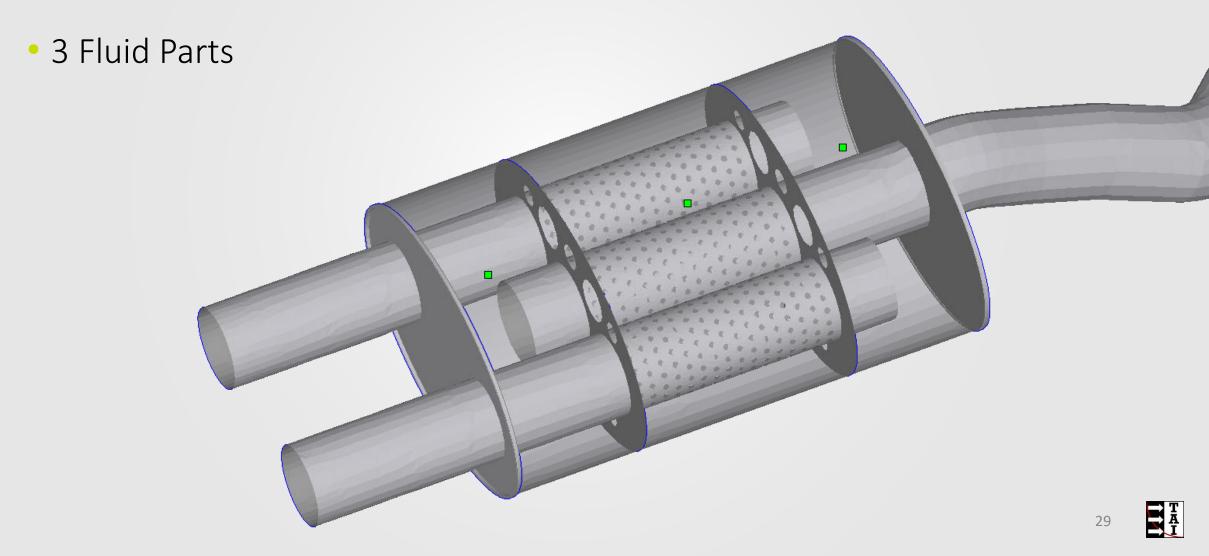
Model Setup

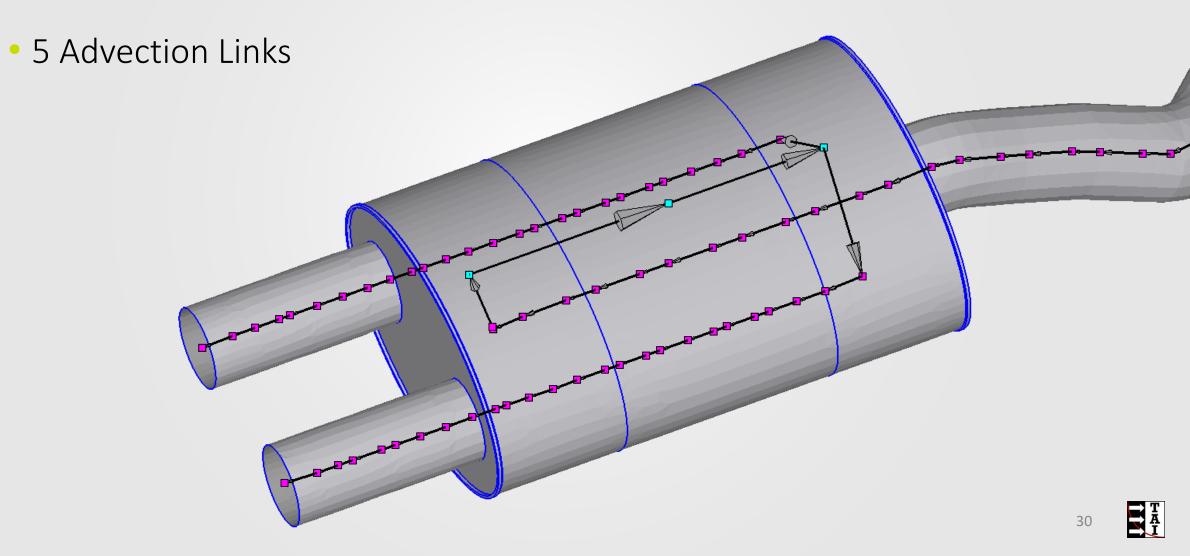


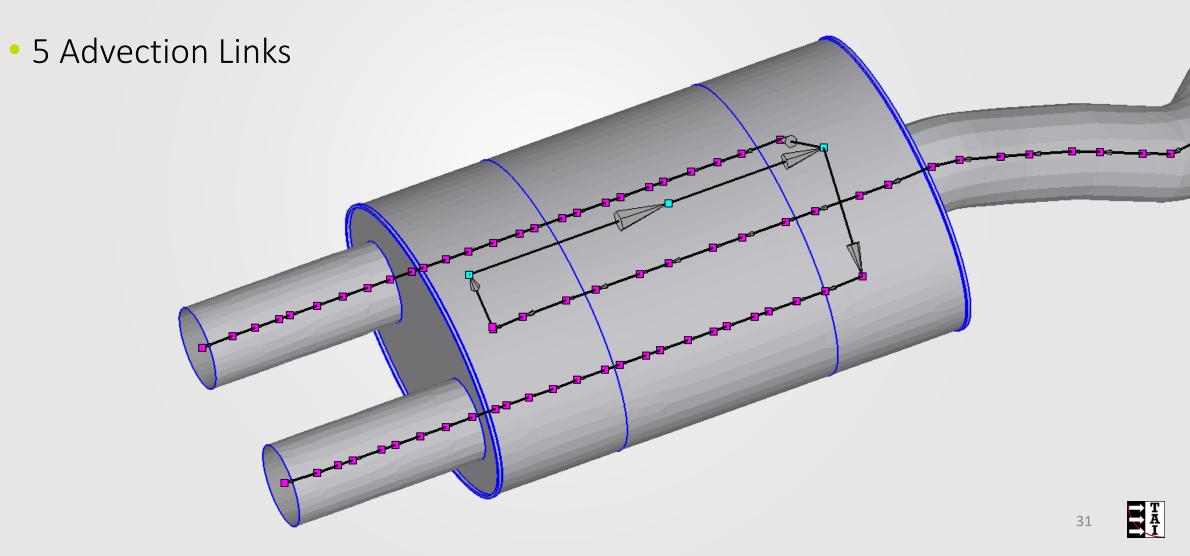












## **Library Convection**

- Muffler is not part of "Exhaust Stream" in this model
- Use Library Convection with flow from the Fluid Parts

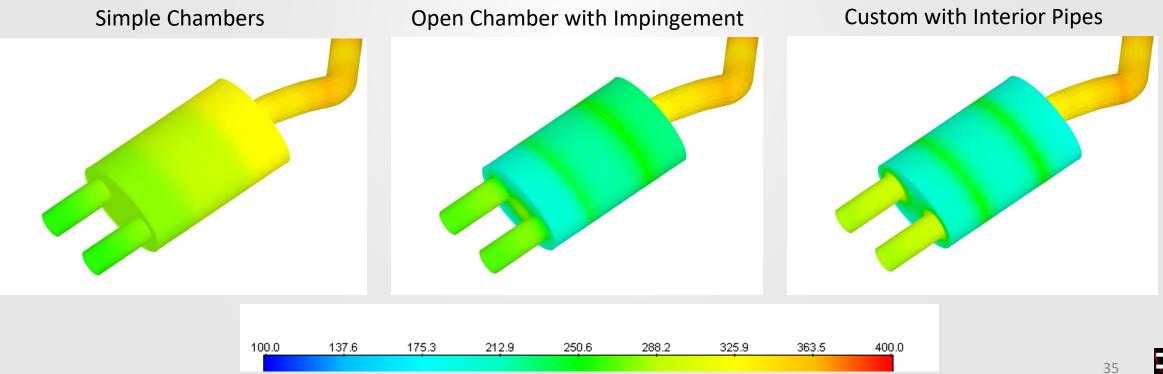
| TAITherm Libra  | ry Convection                    |  |                                      | Х |
|---|----------------------------------|--|--------------------------------------|---|
|   | Autor<br>Automatically mixed n   | natic  | 1                                    |   |
| Fluid Temperature (*<br>Value<br>Curve<br>Routine<br>Fluid<br>From Altitude   | °C)<br>006: ex_muffler_rhs_aft ▼ | Forced Length (mm)<br>Length (mm)<br>Width (mm)<br>Height (mm)     | 223.2<br>87.4872<br>223.2<br>143.943 |   |
| Flow Speed (L/min)<br>Velocity Value<br>Velocity Curve<br>Volume Flow Value<br>Volume Flow Curve<br>Mass Flow Value<br>Mass Flow Curve<br>Flow from Fluid |                                  | Set to Part Sizes<br>Flow Area (mm²) 30000<br>Multiplier (CAF) 1.0 |                                      |   |
|   | ОК                               | Cancel   |                                      |   |



# Results

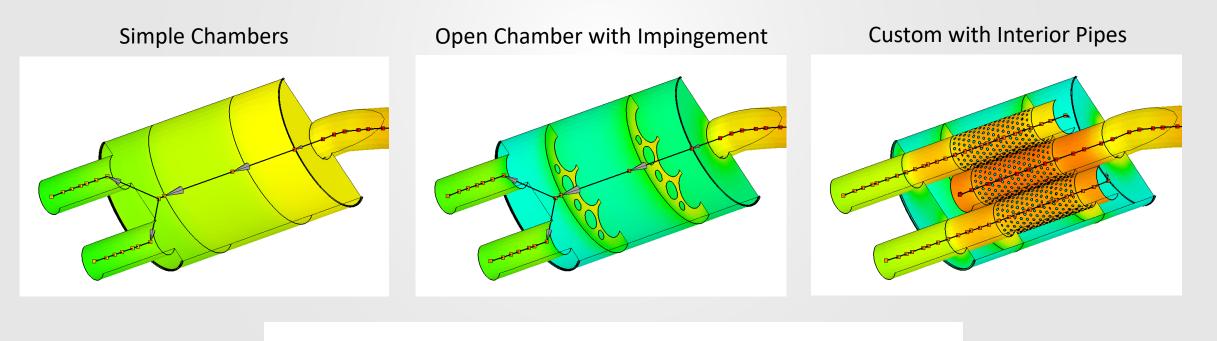
## **Muffler Comparison**

Temperatures are different when baffles are included



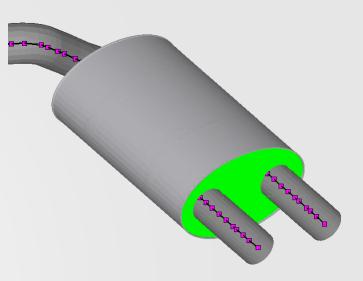
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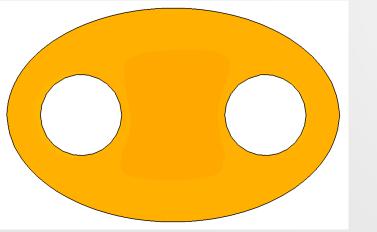


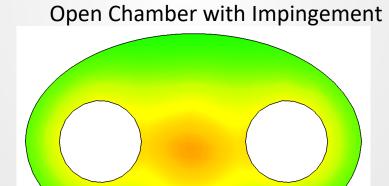
### **Muffler Back**

|                      | Part 864 muffler_end_back | Part 864 muffler_end_back |
|----------------------|---------------------------|---------------------------|
|                      | (front max)               | (front avg)               |
| Simple Chamber       | 275.3                     | 274.7                     |
| Open Chamber with    |                           |                           |
| Impingement          | 276.3                     | 224.5                     |
| Custom with Interior |                           |                           |
| Pipes                | 279.1                     | 228.9                     |

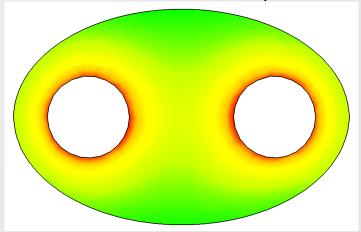


Simple Chambers





**Custom with Interior Pipes** 



100.0 112.5 125.1 137.6 150.2 162.7 175.3 187.8 200.4 212.9 225.5 238.0 250.6 263.1 275.7 288.2 300.0

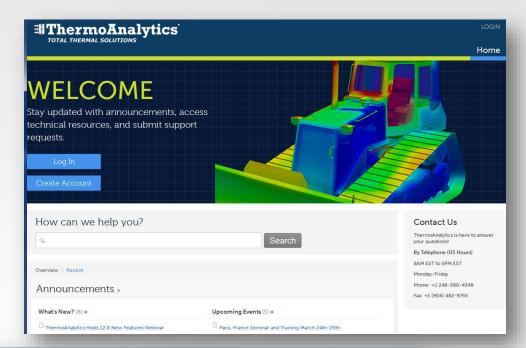
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# **Questions?**

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  - Post Feature Requests
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